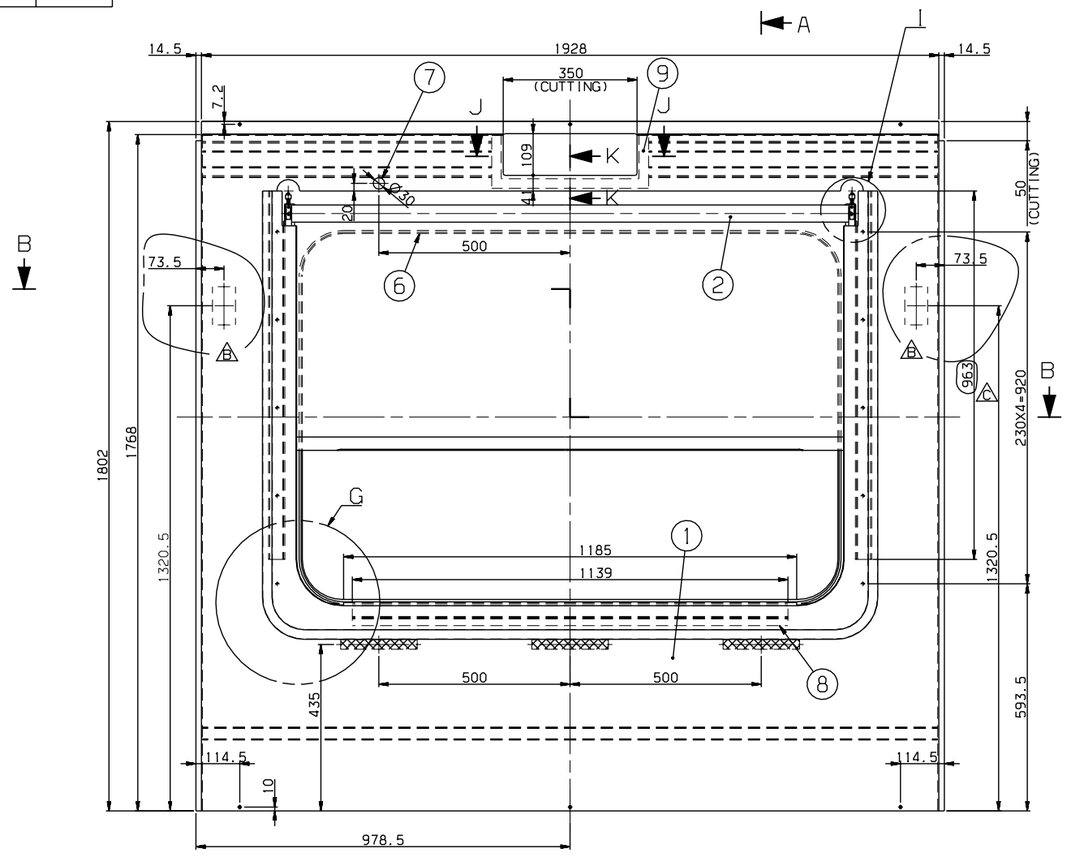
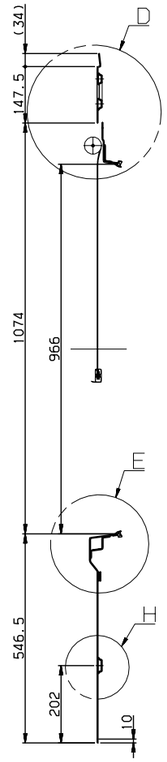
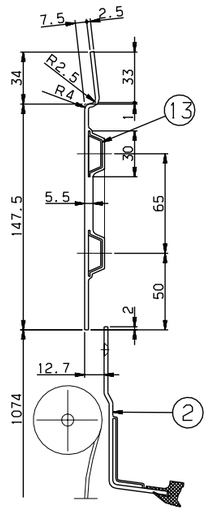
SPECIFICATION APPLIED

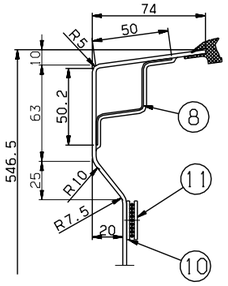




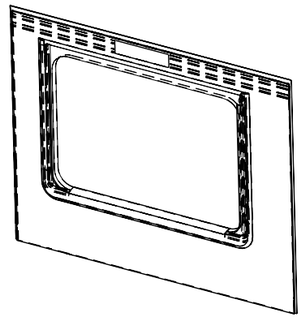
SECTION A-A



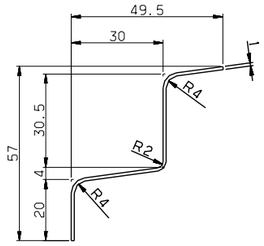
⚠ DETAIL D
SCALE=1/2



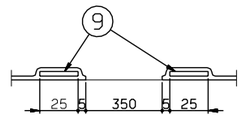
DETAIL E
SCALE=1/2



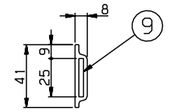
ISO VIEW



⚠ DETAIL #8
SCALE=1/1



SECTION J-J
SCALE=1/2



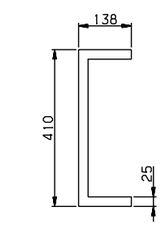
⚠ SECTION K-K
SCALE=1/2

NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 6 SHALL BE CUT ADEQUATELY AND USED
3. PART 7 IS TO PROTECT
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. PART 10 SHALL BE FIXED ON THE PART 1, AND PART 11 SHALL BE DELIVERED SEPERATETLY
6. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
- ⚠C 7. PART 4 SHOULD BE APPLIED WITH PART 15.

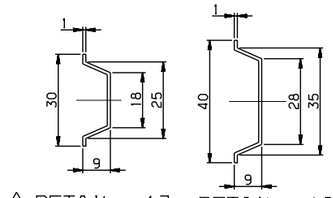


SECTION B-B



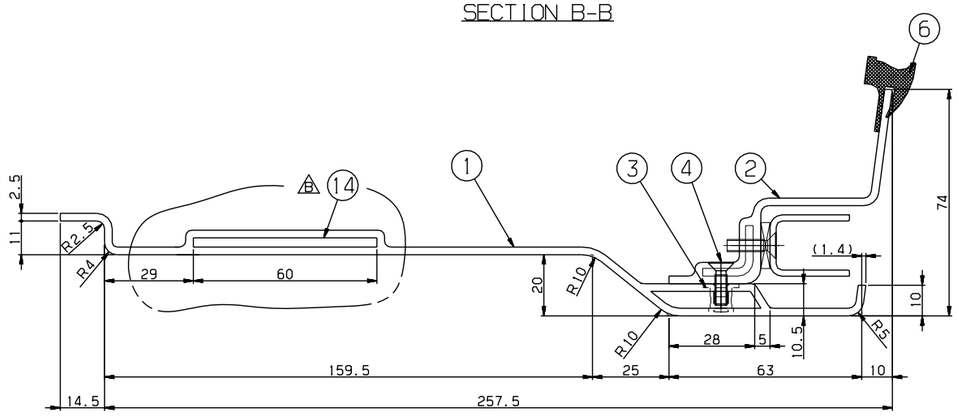
⚠ DETAIL #9
SCALE=1/8

DETAIL I
SCALE=1/3

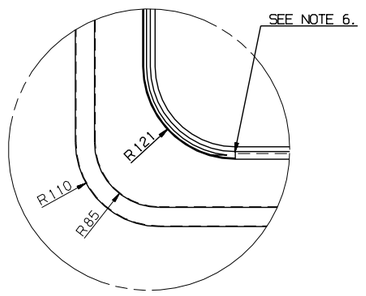


⚠ DETAIL #13
SCALE=1/1

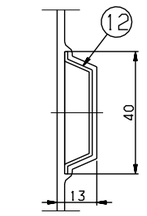
DETAIL #12
SCALE=1/1



DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4



⚠ DETAIL H
SCALE=1/1

⚠C 15	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
⚠B 14	RFP51006AN0-014	SEAT,TAP	SUS304	2		PL,T3X100X60
13	RFP51006AN0-013	STIFFENER	A1050P	4		T1
⚠A 12	RFP51006AN0-012	STIFFENER	A1050P	1		T1
11	RFP51006AN0-011	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3550 L=200(DUAL TAPE)
10	RFP51006AN0-010	DUAL_LOCK FASTENER	ASSY	3		3M,SJ-3551 L=200(DUAL TAPE)
⚠A 9	RFP51006AN0-009	SEAT,TAP	SUS304	1 2		PL T3X410XT38 PL T3X120X25
⚠A 8	RFP51006AN0-008	STIFFENER ~~SEAT,TAP~~	SUS304	1		T1,L=1135 ~~T2,L=1135~~
7	RFP90013AN0	RUBBER,BUSH	ASSY	1		F2.2332
6	RFP51006AN0-006	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
⚠A ~~5~~	~~RFP51006AN0-005~~	~~SEAT,TAP~~	~~SUS304~~	~~2~~		~~PL T3X100X60~~
4	RS60607-098S	SCREW,F.H	SUS304	10		M4X14
⚠A 3	RFP51006AN0-003	NUTSERT	~~AL~~ SUS304	10		M4
2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
1	RFP51006AN0-001	PANEL	FRP	1		T2.5
품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS

Cx3	2014.12.18	ADDED PART NO. ⚠15 & DIMENSION	3D5101-U181	H.U.LEE	K.B.PARK	J.Y.LEE					
BX5	2011.02.08	ADDED PART NO. ⚠14.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK					
AX9	2009.01.12	DELETED SECTION C-C. PART 5 CHANGED PART/NOTE	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU					
기 호 MARK	일 자 DATE	내 용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP	기 호 MARK	일 자 DATE	내 용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

승인 APP	H.G.RYU 2008.11.17	재질 MAT'L	ASSY
검도 CHK	H.S.KIM 2008.11.17	품증 G.W	
설계 DGN	Y.D.KIM 2008.11.17	일반공차	MC VD CT
제도 DRG	S.H.SONG 2008.11.13		B B B
		SIZE	A1

명 칭	TITLE	WINDOW, MASK, TYPE F	
도면 번호	DRG. NO	RFP51006AN0	Ver. 00 / Rev. -C
	SCALE	1/8	SHEET 1 of 1

3D5101 RFP- 난-PRJT 참리번출 CATIA

일반공차 GENERAL TOLERANCE			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
용접 WELDING	< 3	0.5	1
절삭 MACHINING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

등급 GRADE	A	B
주조, 주강품 CASTING (±)		
~20M	8	14	24
~15M	7	12	21
~12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1

등급 GRADE	A	B	C
용접 구조물 WELDING (±)			
~20M	-	6.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
1~6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
~ 1000	0.1	0.2	0.5
~ 400	0.05	0.1	0.2
~ 100	0.03	0.05	0.1
~ 40	0.02	0.03	0.05
~ 10	0.01	0.02	0.03
< 3	0.005	0.01	0.02

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